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## Amended Claims:

1. An electrical machine comprising:
  - a rotor secured to a shaft with an axis of rotation,
  - 5 said rotor comprising a plurality of magnets or means for producing a magnetic field,
  - a stator with air gaps formed between the rotor and the stator, said stator comprising a plurality of separate pole cores having corresponding separate coils
  - 10 or set of windings wound on and surrounding said pole cores, said pole cores being arranged so that at least a portion of one or more of the pole cores is arranged at an angle to the axis of rotation, said angle being equal to or greater than 0 degrees and below 90 degrees, and
  - 15 said pole cores providing part(s) of one or more magnetic flux paths,
- wherein a magnetic flux path includes two and only two pole cores and two and only two air gaps.
- 20 2. An electrical machine according to claim 1, wherein the plurality of magnets or means for producing a magnetic field are arranged in pairs having poles of similar polarity facing each other.
- 25 3. An electrical machine comprising:
  - a rotor secured to a shaft with an axis of rotation,
  - 5 said rotor comprising a plurality of magnets or means for producing a magnetic field,
  - a stator with air gaps formed between the rotor and
  - 30 the stator, said stator comprising a plurality of separate pole cores having corresponding separate coils or set of windings wound on and surrounding said pole

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cores, said pole cores being arranged so that at least a portion of one or more of the pole cores is arranged at an angle to the axis of rotation, said angle being equal to or greater than 0 degrees and below 90 degrees, and

5 said pole cores providing part(s) of one or more magnetic flux paths,

wherein the plurality of magnets or means for producing a magnetic field are arranged in pairs having poles of similar polarity facing each other.

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4. An electrical machine according to claim 3, wherein a magnetic flux path includes flux paths through two pole cores.

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5. An electrical machine according to claim 4, wherein a magnetic flux path includes two and only two pole cores and two and only two air gaps.

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6. An electrical machine according to any one of the claims 1-5, wherein each separate pole core has a corresponding separate coil or set of windings.

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7. An electrical machine according to any one of the claims 1-6, wherein the rotor is arranged so that at least part of the rotor is substantially perpendicular to the axis of rotation

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8. An electrical machine according to any one of the claims 1-7, wherein the angle is equal to or below 45 degrees.

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9. An electrical machine according to any one of the claims 1-8, wherein the angle is equal to or below 30 degrees.
- 5 10. An electrical machine according to any one of the claims 1-9, wherein at least a portion of one or more of the pole cores is substantially parallel to the axis of rotation.
- 10 11. An electrical machine according to claim 10, wherein one or more windings or coils have their axis substantially parallel to the axis of rotation.
- Sub P2*
- 15 12. An electrical machine according to any one of the claims 1-11, wherein one or more pole cores have a portion arranged substantially perpendicular to the axis of rotation of the shaft.
- 20 13. An electrical machine according to claim 12, wherein one or more windings or coils have their axis substantially perpendicular to the axis of rotation.
- Sub P3*
- 25 14. An electrical machine according to any one of the preceding claims, wherein the rotor is circular.
15. An electrical machine according to any one of the claims 1-14, wherein the stator further comprises a magnetic conductive end plate connected to said pole legs or cores.

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16. An electrical machine according to claim 15, wherein the end plate is arranged substantially parallel and opposite to the rotor.
- 5 17. An electrical machine according to any one of the claims 1-16, wherein the number of pole cores equals the number of magnets or means for producing a magnetic field.
- 10 18. An electrical machine according to any one of the preceding claims, wherein the magnets or means for producing a magnetic field are located radially and equidistantly in the rotor.
- 15 19. An electrical machine according to any one of the preceding claims, wherein the magnets or means for producing a magnetic field are located on one side of the rotor facing ends of the pole cores.
- 20 20. An electrical machine according to any one of the claims 1-18, wherein the magnets or means for producing a magnetic field are located on the outer periphery of the rotor.
- 25 21. An electrical machine according to claim 18, wherein pole shoes are arranged between the magnets or means for producing a magnetic field.
- 30 22. An electrical machine according to any one of the preceding claims, wherein magnets or means for producing a magnetic field are arranged on the rotor to fit substantially into a V-shape.

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23. An electrical machine according to claim 22, wherein the magnets or the means for producing a magnetic field are arranged in pairs to obtain said V-shape.

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24. An electrical machine according to any one of the preceding claims, wherein the machine is a synchronous one phase machine.

10 25. An electrical machine according to any one of the preceding claims, wherein the magnets or means for producing a magnetic field are permanent magnets.

15 26. An electrical machine according to any one of the claims 1-25, wherein the magnets or means for producing a magnetic field are electromagnets.

20 27. An electrical machine according to any one of the preceding claims, wherein a winding or coil is formed by a flat concentrated coil.

25 28. An electrical machine according to any one of the preceding claims, wherein the pole cores are assembled of a magnetic conducting material.

29. An electrical machine according to claim 28, wherein the magnetic conducting material is a field oriented soft magnetic lamination.

30 30. An electrical machine according to any one of the preceding claims, wherein the machine is a generator which may be provided with a mechanical force/power via

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said shaft to generate an electrical power via said windings.

31. An electrical machine according to claim 30, wherein  
5 said machine is used in a wind turbine.

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10 32. A multiphase machine, wherein a number of phases is obtained by arranging a corresponding number of one phase machines according to any one of the claims 24-31 in series.

33. An electrical machine according to claim 22, wherein the magnets or means for producing a magnetic field are arranged on the rotor to fit substantially into two or  
15 more V-shapes.

34. An electrical machine according to claim 33, wherein each V-shape comprises a pair of magnets or means for producing a magnetic field.

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35. An electrical machine according to any one of the claims 1-11, wherein the pole cores are formed by U-shaped elements, said elements being arranged in the stator so that one pole core is formed by two adjacent  
25 legs of two U-shaped elements.

36. An electrical machine according to claim 35, wherein a magnetic flux path is going through two pole cores and having its path in both legs of one U-shaped pole core  
30 element.

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37. An electrical machine according to any one of the preceding claims, wherein the pole cores are made of a magnetic conducting material, and wherein the pole cores are arranged on a stator plate made of a material having a low magnetic conductivity.

38. An electrical machine according to any one of the preceding claims, wherein the width of a pole core is substantially equal to the distance between two successive pole cores.

39. An electrical machine according to claim 21, wherein the width of a pole shoe at the outer periphery of the rotor is substantially equal to the width of a pole core oppositely arranged in the stator.

40. An electrical machine according to any one of the preceding, wherein a first stator is arranged opposite to and facing a first side of the rotor, and a second stator is arranged opposite to and facing the other side of the rotor.

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